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The Piesteritz Hypophosphite Process

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THE PIESTERITZ HYPOPHOSPHITE PROCESS

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A new sodium hypophosphite process has been developed at VEB Agrochemie Piesteritz.

Starting materials are phosphorus sludge and a suspension of $\operatorname{Ca(OH)}_2$ in sodium hydroxide solution. The $\operatorname{PH}_3/\operatorname{H}_2$ -gas mixture being formed at the first process stage is burned to phosphoric acid and absorbed in that form. The crude phosphite-hypophosphite solution is filtered and the filtrate is neutralized with $\operatorname{H}_3\operatorname{PO}_2$. For this purpose $\operatorname{H}_3\operatorname{PO}_2$ is generated in a secondary process line. The neutralized solution is concentrated and filtered again.

A crystallization, centrifugation and drying stage follows. The mother liquor enriched with phosphite is fed back and regenerated.

The pure final product NaH₂PO₂·H₂O is perfectly suitable as a reducing agent for chemical nickelization of metals and plastics.

The process runs simplier and more efficient than the competitive processes on the basis of pure yellow phosphorus. Main advantages: application of heavily contaminated raw materials; spontaneous separation of impurities; combination of several process steps which had been individually operated so far.

The process is protected by various patents.